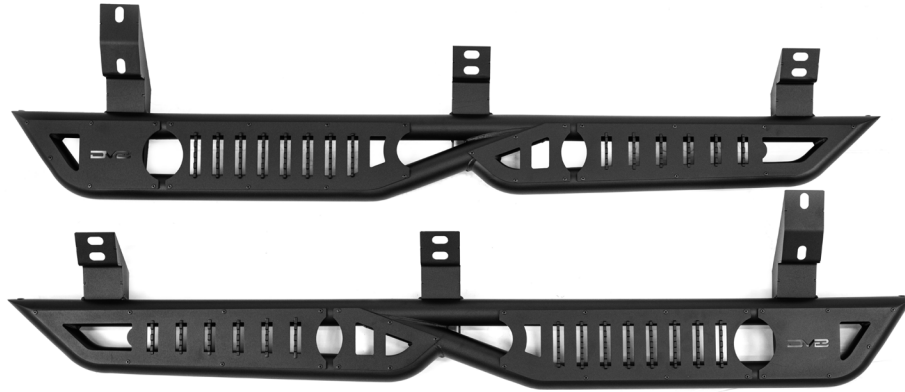


4RUNNER OE PLUS STEPS

2010-23 TOYOTA 4RUNNER

SRTF3-01



TOOLS REQUIRED

- 13mm Socket
- 6" Socket Extension (optional)
- Safety Glasses

SKILL LEVEL

- Novice/Intermediate
 - 1 (you) to 2 persons
- Little skill level required, you can easily install it by yourself however, additional help will be useful

TIME REQUIRED

- 2 Hours
- Time to install this should only take about two hours.

WARNINGS/CAUTIONS BEFORE STARTING INSTALLATION

Before you install this kit – Read and understand all instructions, warnings, cautions, and notes contained in this installation instruction guide. Consult your vehicle owner's manual for proper disconnection of electrical and lifting of vehicle if required for installation of this product.

This install may require some technical skills and knowledge of basic mechanical work. If you do not feel that you are capable of performing this install please take this product to a trained professional.

After reading this guide please contact us with any questions or concerns before installing product.
Customer Service: 855-680-9595

DV8 Offroad is not responsible for any bodily injury or harm to you or your vehicle as a result of an improper install.

Proper installation of this kit required knowledge of the factory recommended procedures for removal and installation of original equipment components. We recommend that the factory shop manual and any special tools needed to service your vehicle be on hand during the installation. Installation of this kit without proper knowledge of the factory recommended procedures may affect the performance of these components and the safety of the vehicle

- Always wear eye protection when operating power tools

Inspect all contents of this package to make sure product is not damaged and all installation hardware has been included. If parts are missing from kit, please be prepared to provide the following information

1. Name of purchase location
2. Bar Code on side of box
3. Date above bar code
4. Date inside box cover

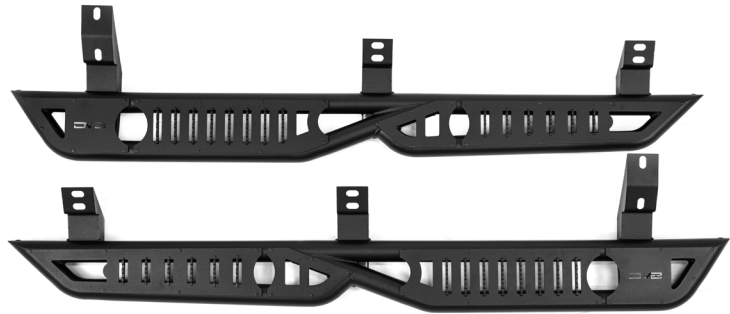


INSTALLATION MANUAL

Begin by unpacking all items and inspecting for missing pieces or damage. If you have any concerns, please contact the company the product was purchased from. Extra hardware may be included with the product.

HARDWARE INCLUDED

- (12) M8x25mm Bolts
- (12) M8 Split Washers
- (12) M8 Flat Washers



STEP 1 | Remove any factory steps or rails.



STEP 2 | The DV8 OE plus steps will mount to the vehicle rocker panel, using the (6) threaded factory accessories holes.

Ensure all threaded holes are clear of any factory hardware, dirt or debris.



INSTALLATION MANUAL

STEP 3 | (Driver side installation shown)

Lift the OE plus step up to the vehicle.



STEP 4 | Align the steps mounting brackets with the factory accessories holes.

Use the provided M8 hex head hardware to loosely secure the steps in place.

Use (1) split washer and (1) flat washer per M8 hex head bolt.



STEP 5 | Adjust the steps forward and back to your preference. Using a 13mm socket secure the step in place.

For our install, we positioned the step fully forward.

Torque all M8 hex bolts that secure the steps to 10 ft lbs.



INSTALLATION MANUAL

STEP 6 | Double check that all hardware is torqued to 15 ft lbs.

Congratulations, installation of the DV8 4Runner OE Plus steps is now complete.

